



SAF-FRO

Plasma range PRESTOJET / PLASMAJET

A complete range of installations
for manual plasma cutting and gouging



2008-044

www.saf-fro.com



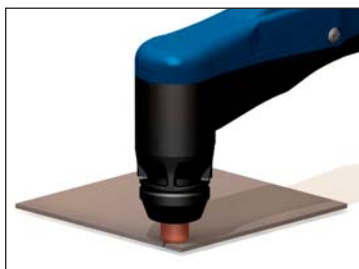
The plasma expert



The plasma process

Principles

Plasma arc, created from a combination of direct electric current and gas flow, is strongly constricted by a nozzle which gives the resulting jet formidable, thermal and kinetic energy. The transfer of this energy to the part to be cut results in localized melting of the metal and its ejection from the cut.



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Performance

To maximize the service life of the wear parts: electrodes, nozzles and guide shoes, it is important to pay close attention to the conditions for piercing in mid-plate, and also to the main cutting parameters. The correct combination of settings, according to the thickness to be cut - power, nozzle diameter, gas flow rate, separation distance, speed of movement of the torch - yields optimum results in terms of width of cut, lead angle, spatters and smooth cut surface with very little dross.

Plasma gouging



The plasma gouging process is performed with a standard plasma cutting torch by only changing the nozzle, the skirt and the skate. Using the same principle of plasma cutting it

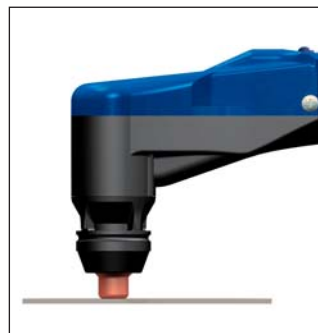
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allows metal to be removed in an efficient, precise and clean way.

Benefits:

- reduced noise and smoke compared with other thermal gouging methods,
- high metal removal rate (up to 12 kg / hour) with superior precision,
- reduced risk of carbon contamination compared with the arc gouging process,
- possibility to gouge ferrous and non-ferrous metals.

Drag cutting



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The direct contact between the cutting nozzle and the workpiece provides several benefits in comparison with the "distance cutting" method. This particular position allows most of the smoke, spatters and arc radiation to be kept under

the metal sheet thus protecting the operator.

The result of a drag cut is very clean and the resulting kerf is a much more narrow, superior precision quality cut. The drag cutting process is ideal up to 8 mm thickness for all those applications where accuracy is required.

Capacity

Plasma cutting equipment is characterized by the thicknesses that it is capable of:

- Piercing in mid-plate, with minimum risk for nozzles and guide shoes.



3566-04

- Cutting with satisfactory quality and a comfortable cutting speed.



3566-06

- Separation cutting at the limits of capacity.

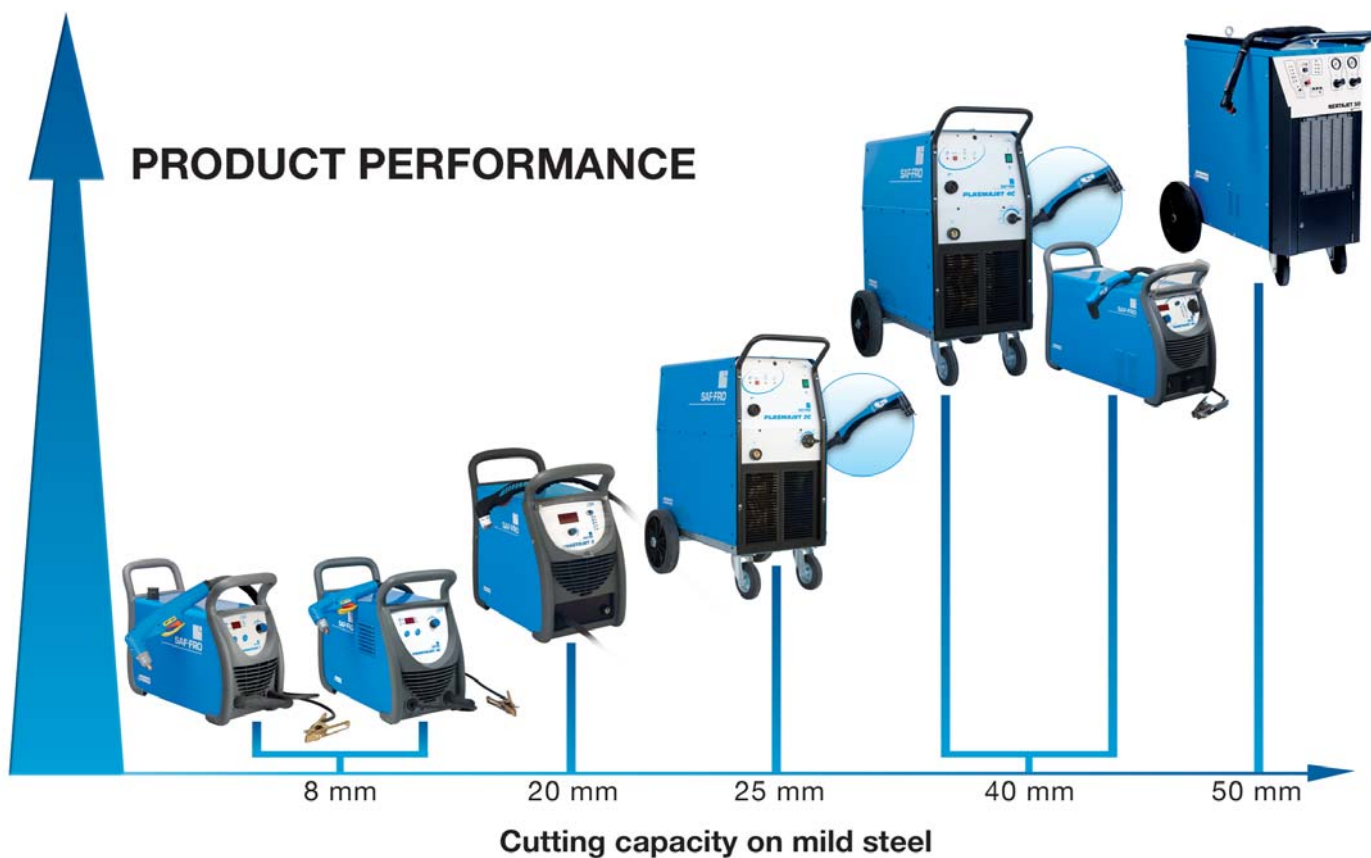


3566-05



Selection table

Product name	Main supply	Weight	Dimensions (mm)	Output current	Duty cycle @ 40° C	Digital Display	Gouging	Auto. version	Cutting gas	Technology	Cooling
PRESTOJET 1K	1-ph 230 V	16 kg	470 x 205 x 370	10 - 30 A	30 A - 25%	Yes	No	No	Air	Inverter	Air
PRESTOJET 1	1-ph 230 V	8 kg	435 x 185 x 306	10 - 30 A	30 A - 35%	Yes	No	No	Air	Inverter	Air
PRESTOJET 2	3-ph 230 V or 400 V	25 kg	435 x 235 x 380	20 - 65 A	65 A - 50%	Yes	Yes	No	Air	Inverter	Air
PRESTOJET 4C	3-ph 400 V	35 kg	720 x 310 x 430	10 - 120 A	120 A - 60%	Yes	Yes	Yes	Air	Inverter	Air
PLASMAJET 2C	3-ph 220/230/380/400 V	80 kg	500 x 855 x 755	30 / 50 / 80 A	80 A - 40%	No	No	No	Air	Transformer	Air
PLASMAJET 4C	3-ph 220/230/380/400 V	125 kg	500 x 855 x 755	35 / 50 / 85 / 120 A	120 A - 50%	No	No	No	Air	Transformer	Air
NERTAJET 50	3-ph 230/400/415/440 V	260 kg	1 170 x 710 x 1 200	20 / 40 / 60 / 100 / 150 A	150 A - 100%	No	Yes	Yes	Air / N ₂ / Ar / H ₂	Chopper	Water



PRESTOJET 1K-single phase portable cutter



It is the portable solution with built-in air compressor for manual plasma cutting. Some of the user benefits are: a built-in air compressor to cut everywhere with just a 16 A domestic plug, possibility to regulate the cutting current up to 30 A (to cut up to 10 mm - severance cut on carbon steel). The digital display of the parameters allows an easy and precise interface to achieve the best results in a simple way. All this performance and only 16 kg, it is the lightest unit on the market.



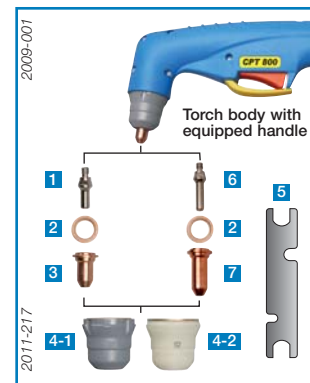
PRESTOJET 1K

Product features

- High tech: microprocessor control and digital display.
- High quality contact cut, genuine cut up to 8 mm and severance cut up to 10 mm.
- Low air and current consumption.
- Increased safety due to the patented features of its new torch.
- Light: easy to transport everywhere, (only 16 kg).
- No HF: starting with blow-back prevention from HF pollution.
- Long nozzle and electrode for angle cutting.

WEAR PARTS BOX

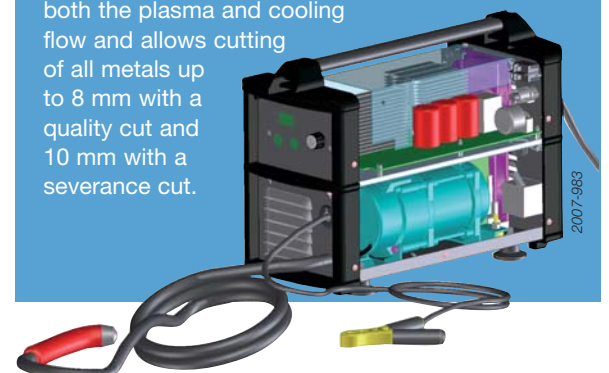
Cat n°: W000277610



Technical characteristics		PRESTOJET 1K
Primary input	Single phase input	230 V +/- 10% - 50-60 Hz
	Effective consumption	11.5 A
Output	Cutting current	10 - 30 A
	Duty cycle at 40 °C	30 A at 25%
Protection index		IP 23
Insulation class		H
Standards		EN 60974-1 ; EN 60974-7 ; EN 60974-10
Dimensions (l x w x h)		470 x 205 x 370 mm
Net weight		16 kg
To order		
Packages including: a power source, PRESTOJET 1K a torch 4 m, a 3 m earth cable with clamp, a set of wear parts, a 3 m primary cable		W000271550
Torch CPT 800 - 4 m		W000275097
Wear parts for CPT 800		
	1 Electrode	W000274224
	2 Diffuser	W000274266
	3-1 0.65 nozzle	W000274969
	3-2 0.8 nozzle	W000274265
	4-1 TN skirt	W000274226
	4-2 TI skirt	W000274225
	5 Wrench	W000274862
	6 Long electrode	W000278629
	7 0,8 long nozzle	W000278628
Adds-ons		
	Cutting compass	W000302512
	Wear parts box	W000277610

INTEGRATED COMPRESSOR TECHNOLOGY

With the reduction of size and weight for compressors and inverter power sources it is now possible to produce a new generation of plasma units needing only a 16 A power supply to cut. The built-in compressor provides the air for both the plasma and cooling flow and allows cutting of all metals up to 8 mm with a quality cut and 10 mm with a severance cut.



PRESTOJET 1

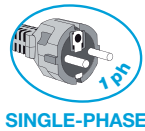


This lightweight set provides a cutting current up to 30 A, to cut with genuine quality up to 8 mm (severance 10 mm). Controlled by a microprocessor, this electronic unit shows parameters and messages through the digital display. The pressure is measured with an electronic sensor and the inverter technology allows low current consumption. The safety of the operator is assured by the design of the torch and the protection of the trigger.

PRESTOJET 1

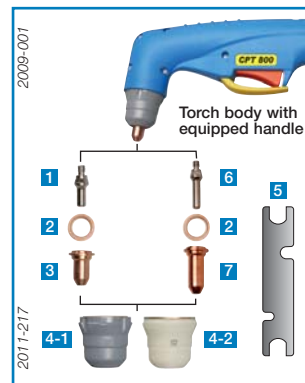
Product features

- High tech: microprocessor control and digital display.
- High quality contact cut: genuine cut up to 8 mm and severance cut up to 10 mm.
- Low air and current consumption.
- High operator safety.
- Light: easy to transport, weight only 8 kg.
- Reliable and strong: robust design.
- Long nozzle and electrode for angle cutting.



WEAR PARTS BOX

Cat n°: W000277610



Technical characteristics		PRESTOJET 1
Primary input	Single phase input	230 V +/- 10% - 50-60 Hz
	Effective consumption	14 A
Output	Cutting current	10 - 30 A
	Duty cycle at 40 °C	25 A at 60%
		30 A at 35%
Compressed air		4 bars - 100 l/min
Protection index		IP 23
Insulation class		H
Standards		EN 60974-1 ; EN 60974-7 ; EN 60974-10
Dimensions (l x w x h)		435 x 185 x 306 mm
Net weight		8 kg
To order		
Packages including: a power source, PRESTOJET 1 a torch 4 m, a 3 m earth cable with clamp, a set of wear parts, a 3 m primary cable		W000277620
Torch CPT 800 - 4 m		W000275097
Wear parts for CPT 800		
1	Electrode	W000274224
2	Diffuser	W000274266
3-1	0.65 nozzle	W000274969
3-2	0.8 nozzle	W000274265
4-1	TN skirt	W000274226
4-2	TI skirt	W000274225
5	Wrench	W000274862
6	Long electrode	W000278629
7	0,8 long nozzle	W000278628
Adds-ons		
	Cutting compass	W000302512
	Wear parts box	W000277610

INVERTER ADVANTAGES

The inverter technology provides at least 3 decisive advantages that assure a very quick pay-back for this kind of installation:

- High efficiency (~99%) and low power consumption, around 30% less than an equivalent transformer.
- Light weight (4 times less than a traditional unit) and small size, with the possibility to carry the units and move them easily for flexible on-site use.
- Continuous current setting with flat DC current that gives a superior quality cut with a very smooth cut surface.



PRESTOJET 2: the power of technology



With its portability and high power, this new unit is perfect for all maintenance operations. The duty cycle at 40 °C allows use for heavy duty operations, including automatic applications and gouging. The autolink feature and the digital display give the maximum flexibility together with top performance.



PRESTOJET 2

Product features

- High quality cut due to the patented SAF-FRO technology.
- Heavy duty cycle 50% at 40 °C for intensive applications.
- Autolink function (automatic setting of the net supply 230 V or 400 V).
- Light (25 kg), small and powerful (up to 20 mm thickness).
- Easy to use due to the digital display.
- Gouging possibilities.



PRESTOJET 2 - Front panel



1. Cutting mode
2. Grid cutting
3. Gouging
4. Air pressure setting
5. Alarm indicator
6. Reset button
7. Setting knob
8. Digital display

Technical characteristics		PRESTOJET 2
Primary input	Input voltage three phases	230 V - 400 V +/- 10 % with autolink 50/60 Hz
	Max. input current at 400 V	15.5 A
	Max. input current at 230 V	14 A
Output	Cutting current	20 - 65 A
	Duty cycle at 40 °C 400 V	65 A at 60%
	Duty cycle at 40 °C 230 V	50 A at 100%
Compressed air		5 bars - 180 l/min
Protection index		IP 23S
Insulation class		H
Standards		EN 60974-1 ; EN 60974-7 ; EN 60974-10
Dimensions (l x w x h)		435 x 235 x 380 mm
Net weight		25 kg
To order		
Package including	a power source, a torch 5 m, a 3 m earth cable with clamp, a 5 m air cable, a set of wear parts, a 6 m primary cable	W000272670
Torch CP 2.5 - 5 m		W000302639
Wear parts for JET CP 2.5		
	FL electrode	W000302575
	L 1.2 nozzle	W000302568
	TN skirt for drag cutting	W000302630
	TN skirt for distance cutting	W000302053
	Wrench	W000302578
Adds-ons		
	Cutting compass	W000302512
	Wear parts box	W000277614



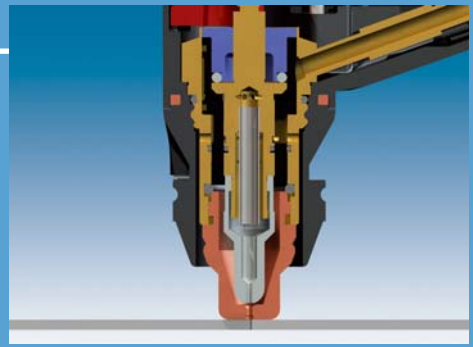
- Light
- Powerful
- Flexible
- Robust

BLOW-BACK "CLEAN STARTING" ADVANTAGES

Blow back technology, based on the movement of the electrode during the ignition phase, is much cleaner and safer compared with traditional High Frequency starting.

"Clean" because the electromagnetic emissions are at a minimum level, which means protection for other electronic devices such as computers, NC machines.

"Safe" because there is no risk of high frequency dispersion and of interference with other machines.



O. RING NOZZLE
Cat n°: W000269523

WEAR PARTS BOX

Cat n°: W000277614



2004-685

ELECTRODE FL
Cat n°: W000302575

2007-121

ELECTRODE C
Cat n°: W000302576

2008-034

ELECTRODE L
Cat n°: W000270574

2004-685

NOZZLE L 1.0
Cat n°: W000302567
NOZZLE L 1.2
Cat n°: W000302568

2007-121

NOZZLE C 1.0
Cat n°: W000302571
NOZZLE C 1.2
Cat n°: W000302572

2004-685

GOUGING NOZZLE G 2.0
Cat n°: W000302670

2007-987

SKIRT TN
Cat n°: W000302630

2004-220

SKIRT TI
Cat n°: W000270053

2007-987

SKIRT TN
Cat n°: W000302630

2007-989

SKATE 60 A
Cat n°: W000302609

2007-987

SKIRT TN
Cat n°: W000302630

2007-991

SKATE FOR GOUGING 60 A
Cat n°: W000302672

Drag cutting from 0.1 to 8 mm

Distance cutting from 1 to 20 mm

Plasma gouging

PRESTOJET 4C, the top performer



PRESTOJET 4C is the most powerful unit on the market based on advanced inverter technology. With 120 A at 60% duty cycle at 40 °C, it is the ideal solution for intensive applications up to 40 mm thickness. This superior performance and the quick torch connection also allows it to be used for automatic applications. The digital display provides a precise and repeatable control of the cutting parameters to achieve the maximum quality.



DIGITAL CONTROL AND DIGITAL DISPLAY ADVANTAGES

- Repeatability of the parameters.
- Precise current and pressure control.
- Possibility to display the machines parameters, such as internal temperature or primary supply voltage for total control of the process.
- Easy interface and messages from the machine for warning purpose assuring high safety and reliability.

PRESTOJET 4C - Front panel



1. Digital display.
2. Setting knob.
3. Reset button.
4. LEDs of operating mode.
5. On/Off switch.

PRESTOJET 4C

Product features

- Lightweight (35 kg).
- Cuts up to 40 mm.
- Perfect quality cut due to patented consumables.
- Quick connection torch for easy maintenance.
- Gouging position.
- Digital display for ease of use.
- Heavy duty cycle 60% at 40 °C.
- Automatic version.

Technical characteristics		PRESTOJET 4C
Primary input	Input voltage 3 phases	400 V +/- 10% - 50/60 Hz
	Max. input current	40.3 A
Output	Cutting current	10 - 120 A
	Duty cycle at 40 °C 400 V	120 A at 60%
		100 A at 100%
Compressed air		5 bars - 200 l/min
Protection index		IP 23S
Insulation class		H
Standards		EN 60974-1 ; EN 60974-7 ; EN 60974-10
Dimensions (l x w x h)		720 x 310 x 430 mm
Net weight		35 kg
To order		
Package including a power source, a torch 6 m, a 3 m earth cable with clamp, a 5 m air cable, a set of wear parts, a 6 m primary cable		W000371651
PRESTOJET 4C without torch		W000273830
PRESTOJET 4C automatic package*		W000371688
Torch JET CP 4.0C - 6 m		W000274854
Torch JET CP 4.0C - 15 m		W000274855
Wear parts for JET CP 4.0C		
	FL electrode	W000302575
	C electrode	W000302576
	L 1.2 nozzle	W000302568
	C 1.6 nozzle	W000302573
	Drag skirt	W000302668
	Distance skirt	W000302667
	Skate 120 A	W000302578
	Wrench	W000302615
Adds-ons		
	Cutting compass	W000302512
	Wear parts box	W000277615
	Trolley	W000265598
	Trolley for on site works (folding)	W000372274

*Delivered with a 15 m torch OCP 100.



- Maximum power
- Minimum weight
- Central connection for the torch

PLASMA TROLLEY

Cat n°: W000372274

Trolley for on site works (folding) allows the easy transportation of the power source



Cat n°: W000265598

A trolley is also available for easier transportation and to store all accessories.



O. RING NOZZLE
Cat n°: W000269523

WEAR PARTS BOX

Cat n°: W000277615



2004-686

ELECTRODE FL
Cat n°: W000302575

2007-121

ELECTRODE C
Cat n°: W000302576

2008-034

ELECTRODE L
Cat n°: W000302574

2008-031

NOZZLE FL 0.65
Cat n°: W000302623
NOZZLE FL 0.8
Cat n°: W000302569
NOZZLE L 1.0
Cat n°: W000302567
NOZZLE L 1.2
Cat n°: W000302568

2007-121

NOZZLE C 1.0
Cat n°: W000302571
NOZZLE C 1.2
Cat n°: W000302572
NOZZLE C 1.4
Cat n°: W000302524
NOZZLE C 1.6
Cat n°: W000302573

2004-685

GOUGING NOZZLE G 2.2
Cat n°: W000302671

2007-121

SKIRT DRAG 120 A
Cat n°: W000302668

2007-121

SKIRT DISTANCE 120 A
Cat n°: W000302667
SKATE 120 A
Cat n°: W000302666

2009-124

SKIRT ARC PROTECTED
Cat n°: W000271310

2010-101

BEVELING SKIRT
Cat n°: W000274878

2007-993

SKIRT FOR GOUGING 120 A
Cat n°: W000302535

2007-993

SKATE FOR GOUGING 120 A
Cat n°: W000302673

Drag cutting from 0.1 to 8 mm

Distance cutting from 1 to 40 mm

Plasma gouging

PLASMAJET 2C and 4C - 3 ph industrial cutters



With this machine using proven traditional technology, cutting is simpler and safer than ever. Delivered ready to use with cutting torch, air hose and wear parts starting set.

The selection of one of the 3 steps allows cutting up to 25 mm on carbon steel. Its heavy duty cycle 40% at 40 °C makes it suitable for intensive applications. And the IP 23 protection index indicates that this unit is suitable for outdoor use.

PLASMAJET 2C

Product features

- Powerful: 80 A with 40% at 40°C duty cycle.
- 3 steps to simplify the selection of the right current according to the thickness to be cut.
- Maximum quality and safety with the patented torch.
- Drag cutting up to 8 mm for maximum quality.
- Delivered ready to use.
- IP 23 for use on outdoor sites.
- 4 wheels and a strong design for intensive industrial use.
- Central connector for easy connection.

Technical characteristics		PLASMAJET 2C
Primary input	Input voltage 3 phases	220/230/380/400 V - 50-60 Hz
	Max. input current	49/47/28.5/27 A
Output	Cutting current	30 - 50 - 80 A
	Duty cycle at 40 °C 400 V	80 A at 40%
		50 A at 80%
	30 A at 100%	
Compressed air		5 bars - 180 l/min
Protection index		IP 23
Insulation class		H
Standards		EN 60974-1 ; EN 60974-7 ; EN 60974-10
Dimensions (l x w x h)		500 x 855 x 755 mm
Net weight		80 kg
To order		
Package including a power source, a torch 6 m, a 3 m earth cable with clamp, a 5 m air cable, a set of wear parts, a 6 m primary cable		W000275985
Torch JET CP 4.0C - 6 m		W000274854
Torch JET CP 4.0C - 15 m		W000274855
Wear parts for JET CP 4.0C		
1	FL electrode	W000302575
2	L 1.2 nozzle	W000302568
3	Skirt for drag cutting	W000302668
4	C electrode	W000302576
5	C 1.4 nozzle	W000302524
6	Skirt for distance cutting	W000302667
7	Skate 120 A	W000302666
8	Skirt arc protected	W000271310
9	Skirt beveling	W000274878
10	Wrench	W000302578
11	O. ring nozzle	W000269523
Adds-ons		
	Cutting compass	W000302512
	Wear parts box	W000277615



2
WARRANTY
YEARS



WEAR PARTS BOX

Cat n°: W000277615



TRANSFORMER TECHNOLOGY ADVANTAGES

- Reliable due to its power circuit, without electronic components.
- Easy to repair.
- Easy to use and to set with the current step selector.





Cutting capacity up to 40 mm thick carbon steel with 50% duty cycle at 40°C makes this unit a unique combination of power, reliability and simplicity.

The transformer technology, coupled to the new JET CP, assures the best cutting quality at a very attractive price.

PLASMAJET 4C

Product features

- High cutting capacity: 40 mm with 120 A.
- High duty cycle: 50% at 40 °C.
- 4 steps for setting the current according to the thickness to cut.
- IP 23 for indoor and outdoor applications.
- High quality cut with drag cutting nozzles.
- Delivered ready to use with 6m torch, air hose, primary cable, earth cable, starting set of wear parts.
- Central connector for easy connection.

3
WARRANTY
YEARS



NEW DESIGN

- A** 4 wheels for indoor and outdoor use.
- B** Rubber frame for shock prevention.
- C** Air filter regulator protection.

Technical characteristics		PLASMAJET 4C
Primary input	Input voltage 3 phases	220/230/380/400 V - 50-60 Hz
	Max. input current	74/71/42/40 A
Output	Cutting current	30 - 50 - 85 - 120 A
	Duty cycle at 40 °C 400 V	120 A at 50%
		85 A at 75%
	50 A at 100%	
Compressed air		5.5 bars - 220 l/min
Protection index		IP 23
Insulation class		H
Standards		EN 60974-1 ; EN 60974-7 ; EN 60974-10
Dimensions (l x w x h)		500 x 855 x 755 mm
Net weight		125 kg
To order		
Package including	a power source, a torch 6 m, a 3 m earth cable with clamp, a 5 m air cable, a set of wear parts, a 6 m primary cable	W000275986
Torch JET CP 4.0C - 6 m		W000274854
Torch JET CP 4.0C - 15 m		W000274855
Wear parts for JET CP 4.0C		
1	FL electrode	W000302575
2	L 1.2 nozzle	W000302568
3	Skirt for drag cutting	W000302668
4	C electrode	W000302576
5	C 1.4 nozzle	W000302524
6	Skirt for distance cutting	W000302667
7	Skate 120 A	W000302666
8	Skirt arc protected	W000271310
9	Skirt beveling	W000274878
10	Wrench	W000302578
11	O. ring nozzle	W000269523
Adds-ons		
	Cutting compass	W000302512
	Wear parts box	W000277615



WEAR PARTS BOX

Cat n°: W000277615



PLASMAJET 4C - Front panel



1. On/Off switch.
2. Protection on.
3. Insufficient pressure.
4. Reset button.
5. Shield cup disconnected.

NERTAJET 50



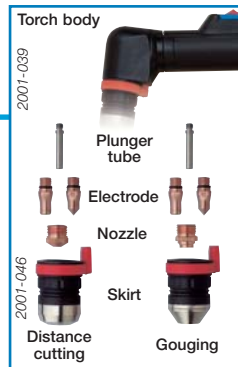
The NERTAJET 50 belongs to the top of the plasma cutting range. With its 100% duty cycle up to 150 A, it is possible to cut a 50 mm thickness. In addition, this power source can be used for automatic applications with the adapted liquid cooled torch.

One of the several advantages is the possibility to use an Argon-Hydrogen mix to cut stainless steel and aluminium with the maximum quality. An efficient set for plasma gouging is also available.

NERTAJET 50

Product features

- 150 A at 100% to cut up to 50 mm.
- Built-in liquid cooling unit.
- Possibility to cut with compressed air, Nitrogen and Argon/Hydrogen for maximum quality.
- Double flux to protect the cutting zone.
- Gouging option.
- Automatic cycle version available.



Technical characteristics		NERTAJET 50
Primary input	Input voltage 3 phases	230/400/415/440 V - 50-60 Hz
	Max. input current	108.8/62.6/60.3/56.9 A
Output	Cutting current	20 - 40 - 60 - 100 - 150 A
	Duty cycle at 40 °C 400 V	150 A at 100%
Cooling		water
Compressed air		6 bars - 170 l/min
Protection index		IP 23
Insulation class		H
Standards		EN 60974-1 ; EN 60974-10 ; EN 60974-7
Dimensions (l x w x h)		1 170 x 710 x 1 200 mm
Net weight		260 kg
To order		
Power source only		W000305077
Package air including a power source, a torch 6 m, a 3 m earth cable with clamp, a 5 m air cable, a set of wear parts, protection kit		W000305078
Package Ar/H ₂ & N ₂ including a power source, a torch 6 m, a 3 m earth cable with clamp, a 5 m air cable, a set of wear parts, protection kit		W000305079
	Plunger tube	W000138241
	Key NERTAJET 50	W000138242
	Electrode Air	W000325063
	Electrode N ₂	W000325064
	Electrode Ar/H ₂	W000325065
	Nozzle 40 A	W000325067
	Nozzle 60 A	W000325069
	Nozzle 100 A	W000325072
	Nozzle 150 A	W000325073
	Nozzle for gouging	W000302515
	Skirt P flat	W000302516
	Skirt C conical	W000302517
Adds-ons		
	Wear parts box air	W000302564
	Wear parts box Ar/H ₂ and N ₂	W000302565



NERTAJET 50 Front panel

1. Red warning LEDs.
2. Process selection: cutting, sheet perforation, gouging.
3. Green LEDs: for powering with 3 phases.
4. Current range selector.
5. Push buttons for gas test.
6. Pressure gauges: arc pilot gas/cutting gas.

Trigger's positions.



The standard position of the trigger is in the front part of the torch for precision cutting.



One movement slide back of the trigger to protect the hand from heating during maximum intensity applications.



+/- 45° torch head rotation for bevel cutting or gouging.



Double action trigger for maximum safety.

Options and accessories



2007-897



2011-455

2007-888

Longer torches



2007-119

Torch JET CP 40C - 15 m for PLASMAJET 2C, 4C and PRESTOJET 4C
Cat n°: W000274855

Torch CP 2.5 - 12 m for PRESTOJET 2
Cat n°: W000302640

2007-995

Plasma trolley

Cat n°: W000372274

Cat n°: W000265598

Automatic torch



2007-898

Simple version OCP100S CC - 10 m
For machines with central connector - Cat n°: W000370641

Compass for all torches



2007-892

Cat n°: W000302512

Complete wear part list

PN	Description	PRESTOJET 1K	PRESTOJET 1	PRESTOJET 2	PRESTOJET 4C	PLASMAJET 2C	PLASMAJET 4C	NERTAJET 50
W000274266	DIFFUSER	✓	✓					
W000274224	ELECTRODE	✓	✓					
W000278629	ELECTRODE LONG	✓	✓					
W000274226	SKIRT TN	✓	✓					
W000274225	SKIRT TI	✓	✓					
W000274969	NOZZLE 0.65	✓	✓					
W000274265	NOZZLE 0.8	✓	✓					
W000278628	NOZZLE LONG 0.8	✓	✓					
W000302576	ELECTRODE C			✓	✓	✓	✓	
W000302575	ELECTRODE FL			✓	✓	✓	✓	
W000302574	ELECTRODE L			✓	✓			
W000325063	ELECTRODE AIR							✓
W000325064	ELECTRODE NITROGEN							✓
W000325065	ELECTRODE Ar/H ₂							✓
W000302623	NOZZLE FL 0.65			✓	✓			
W000302569	NOZZLE FL 0.8			✓	✓	✓	✓	
W000302567	NOZZLE L 1.0			✓	✓	✓	✓	
W000302568	NOZZLE L 1.2			✓	✓	✓	✓	
W000302571	NOZZLE C 1.0			✓	✓	✓	✓	
W000302572	NOZZLE C 1.2			✓	✓	✓	✓	
W000302524	NOZZLE C 1.4				✓	✓	✓	
W000302573	NOZZLE C 1.6				✓			
W000302669	NOZZLE C 1.8						✓	
W000325067	NOZZLE 40 A							✓
W000325069	NOZZLE 60 A							✓
W000325072	NOZZLE 100 A							✓
W000325073	NOZZLE 150 A							✓
W000302671	NOZZLE GOUGING G 2.2				✓			
W000302670	NOZZLE GOUGING G 2.0			✓				
W000302515	NOZZLE FOR GOUGING Z5.0							✓
W000302630	SKIRT TN			✓				
W000270053	SKIRT TI			✓				
W000302667	SKIRT DISTANCE TI 120 A				✓	✓	✓	
W000302668	SKIRT DRAG TN 120 A				✓	✓	✓	
W000302535	SKIRT FOR GOUGING 120A CP				✓			
W000302516	SKIRT P							✓
W000302517	SKIRT C							✓
W000302609	SKATE FOR SKIRT TN			✓				
W000302666	SKATE SKIRT CP4				✓	✓	✓	
W000302672	SKATE FOR GOUGING CP 2.5		✓					
W000302673	SKATE FOR GOUGING CP 4				✓			
W000302578	KEY FOR JET CP TORCH			✓	✓	✓	✓	
W000271310	SKIRT ARC PROTECTED				✓	✓	✓	
W000274878	SKIRT FOR BEVELING				✓	✓	✓	
W000274878	KEY WRENCH FOR CPT 800	✓	✓					



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